



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

D5194-1

Job Sheet 168444



Part No: D5194-1

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/7/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.12.03 NEW ISSUE DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 20 Ea  |            | 12/6/17  | 0.00      | 0.00    | Start Up Waterjet     |           |          |
| 100   | Waterjet           | 20 pcs |            | 12/6/17  | 0.07      | 1.77    | Waterjet1             |           |          |
| 110   | QC                 | 20 pcs |            | 12/6/17  | 0.00      | 0.00    | QC2                   |           |          |
| 120   | QC                 | 20 pcs |            | 12/6/17  | 0.00      | 0.00    | QC8                   |           |          |
| 130   | HandFinish         | 20 pcs |            | 12/7/17  | 0.00      | 1.45    | HandFinish1           |           |          |
| 140   | QC                 | 20 pcs |            | 12/7/17  | 0.00      | 0.00    | QC7                   |           |          |
| 150   | Packaging          | 20 pcs |            | 12/7/17  | 0.00      | 0.00    | Packaging3            |           |          |
| 160   | QC21-SA            | 20 Ea  |            | 12/7/17  | 0.00      | 0.00    | QC21                  |           |          |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M6061T6S.032   | 13       | 129       | 0         | 0       |

4136942

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S018089**



**Doubler**

**PART NO: D5194 - 1**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

**Dart Aerospace Ltd.**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: [sales@dartaero.com](mailto:sales@dartaero.com)  
[www.dartaerospace.com](http://www.dartaerospace.com)

**Mfg Date: 12/06/17**

**Job No: 168444**

